

Use the Date and Time Setting Part to Easily Correct Your Calendar !

Before

Operators noticed the time was inaccurate while operating on-site, but...

PLC calendar is displayed.

2025/ 9/12 09:43

I have to use the PLC dedicated software to correct it.

It's not accurate... It's actually 10 o'clock now.

The manual says to correct the PLC clock, but that seems difficult...

Correct the PLC clock

Problem

The time discrepancy cannot be corrected right away.

By using the **date and time setting part**, a correction screen can be easily created!

After

PLC calendar is corrected.

Date time setting

12 Sep. 2025 10:00:00

5 6 7 8 9 CLR

0 1 2 3 4 < EN

SET

Also, it's possible to restrict who can change the settings.

Please use the security function.

Administrator:
Authorized to change settings

Operator:
Unable to access the setting screen

Solution

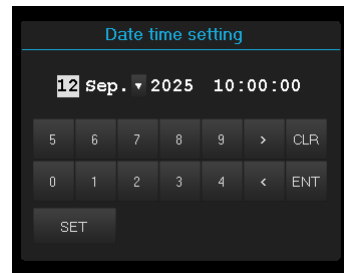
Once a setting screen for changing the date and time is prepared, operators can make corrections themselves.

What is the date and time setting part?

It is one of the component parts provided by Hakko Electronics.
You can download and use it from our website.

Click [here](#) to download.

Simply place it
on a desired screen.



Detailed usage can be found in the Operation Manual (PDF file) stored in the following folder after installing the component part:

[C:/MONITOUCH/Common/Parts/Components/Eng/Time Setup](#)

What calendar can be corrected?

You can change the date and time both when using the MONITOUCH built-in clock and when reading the PLC clock.

When not using the date and time setting part...

<Built-in Clock>

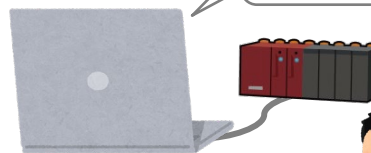


Correct on the
Local mode



Honestly, I don't want
operators to access the
Local mode.

<PLC Clock>



Correct using the PLC
dedicated software



Rushing to the site for
correction is a hassle.

Since correction can be made on the operation screen, there's no need to access the Local mode or prepare the PLC dedicated software!

